TR-4161D / TR-4161D-BK

(2017) CANAM X3 STAGE 5 FULL EXHAUST SYSTEM

INSTALLATION INSTRUCTIONS

1. REMOVE THE REAR PLASTIC OEM SHROUD.
2. REMOVE THE STOCK EXHAUST SYSTEM FROM THE TURBO BACK.
3. REMOVE THE OEM MUFFLER PLATE FROM THE FRAME. SAVE THE 4 OEM GOLD LAG BOLTS. (SEE PIC 1)
4. TRIM THE OEM HEATSHIELD BACK TO THE BOLT TAB FOR TAIL PIPE CLEARANCE. (SEE PIC 2)
5. INSTALL THE TRINITY MID-PIPE TO THE TURBO FLANGE UTILIZING THE STOCK COUPLER.
6. INSTALL THE TRINITY MUFFLER MOUNTING BRACKET USING 4 OEM LAG BOLTS. (SEE PIC 3)
7. ATTACH THE 4-BOLT INLET FLANGES ONTO THE SILENCERS WITH THE BOLT ON SPRING TAB IN THE OUTSIDE TOP LOCATION ON EACH SILENCER.
8. LOOSELY PRE ASSEMBLE THE MUFFLERS WITH THE BILLET ALLUMINUM DOUBLE MOUNTING CLAMP
9. SLIDE THE NEW TAIL PIPE COLLECTOR INTO THE INLETS OF THE SILENCERS
10. USING THE BUTTON-HEAD ALLEN BOLTS AND WASHERS ATTACH SILENCERS TO THE MOUNTING BRACKET INSTALLING THE BOLTS FROM THE BACK SIDE OF BRACKET.
11. INSTALL THE TAIL PIPE COLLECTOR TO THE TRINITY MID PIPE.
12. TIGHTEN ALL HARDWARE ON ENTIRE SYSTEM
13. REINSTALL YOUR OEM SHROUD AND HEAT SHIELDS. (LIGHT TRIMMING NEAR EXHAUST TIP AREA IS RECOMMENDED)

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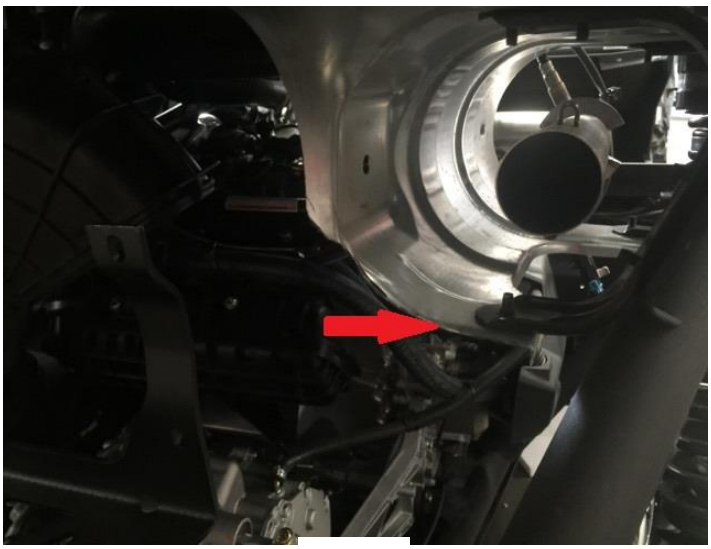
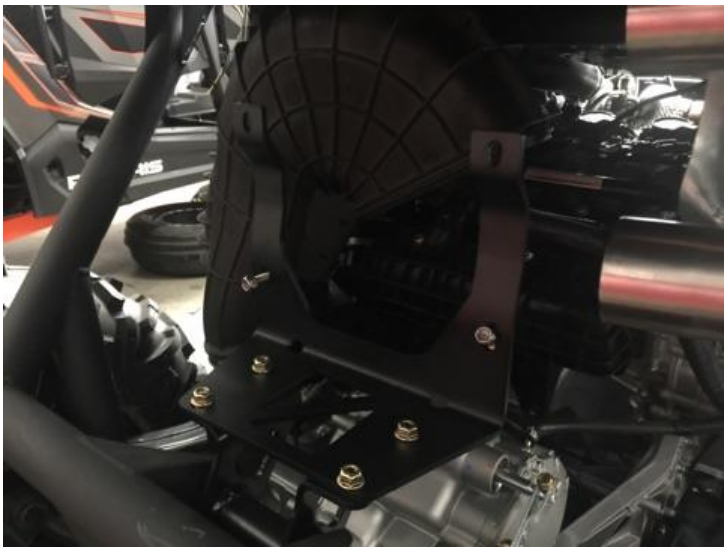
PIC 1



PIC 2



PIC 3

PIC 4

WARNING

*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.

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